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L. [US/US]; 146 Bower Street, Holland, MI 49424 (US).  
**WHITE, Daniel, F.** [US/US]; 122 West 22 Street, Holland,  
MI 49423 (US).

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(74) Agent: **SPROW, Marcus, W.**; Foley & Lardner LLP,  
777 East Wisconsin Avenue, Suite 3800, Milwaukee, WI  
53202-5306 (US).

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(71) Applicant (*for all designated States except US*): **JOHN-  
SON CONTROLS TECHNOLOGY COMPANY**  
[US/US]; 650 Waverly, Holland, MI 49423 (US).

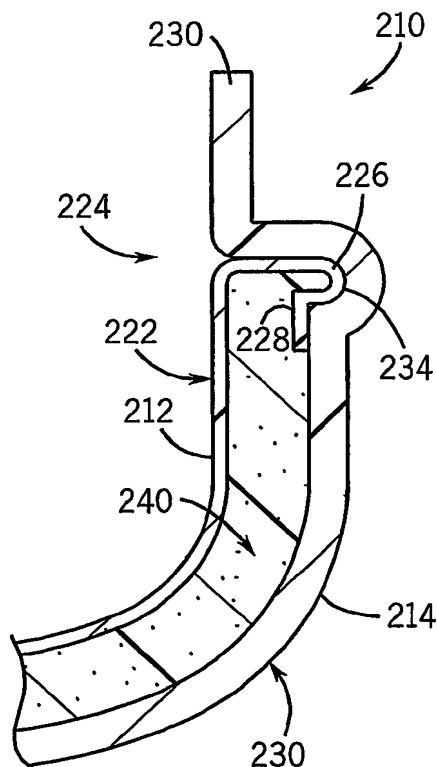
(72) Inventors; and

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(75) Inventors/Applicants (*for US only*): **JOHNSON, Jack,**

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(54) Title: VEHICLE COMPONENT AND METHOD FOR MAKING A VEHICLE COMPONENT



(57) Abstract: A method for forming a component (210) for a vehicle includes providing a substrate (230) that includes a relatively rigid material and providing a skin (222) adjacent at least a portion of the substrate such that a cavity is formed between the substrate and the skin. The method also includes coupling at least a portion of the skin to the substrate and introducing a material (240) into the cavity after securing at least a portion of the skin to the substrate. The skin and the material introduced into the cavity form a cushioned region for the vehicle component.



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**Declarations under Rule 4.17:**

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